NorrDia High Flux Dialyzer

DESIGNED FOR
High Flux Hemodialysis
(HFHD)

OTHER APPLICABLE THERAPIES
Hemofiltration (HF)
Hemodiafiltration (HDF)

MEMBRANE
POLYETHERSULFONE (PES)



High permeability for Effective Treatment

NorrDia H dialyzer series is designed for high permeability, efficiently removing small and large uremic toxins to support effective hemodialysis. With high clearance rates for all key molecules they enable the prescribed removal targets to be met within standard treatment times—critical for delivering high-quality dialysis care.

High Permeability with Minimal Albumin Loss

NorrDia H dialyzer series is based on a membrane with well-defined and controlled pore size distribution, ensuring effective removal of middle molecules while preserving essential proteins. Maintaining blood albumin levels is critical, as low albumin levels are linked to significantly higher mortality risks in dialysis patients. There is a low risk of a significant albumin loss during treatment with NorrDia H dialyzer series..

Advanced Membrane Technology for Safe and Effective Treatment

NorrDia's state-of-the-art membrane production ensures well controlled pore size distribution with a high overall porosity for optimal dialysis performance.

BPA-Free for Enhanced Patient Safety

NorrDia H dialyzer series prioritizes patient safety with a BPA-free polypropylene housing, reducing exposure to bisphenol A (BPA)—a substance classified by the European Commission as toxic to reproduction (Category 1B) and an endocrine disruptor of very high concern (SVHC).

Optimized Flow Design to Reduce Clotting and minimize blood loss

Leveraging advanced hydrodynamic research, NorrDia H dialyzer series features an optimized blood inlet design that ensures a homogeneous blood distribution in the dialyzer header avoiding all dead zones.

Efficient Priming for Time and Cost Savings

NorrDia H dialyzer series features an optimized dialysate flow channel design, enabling top-down priming without the need for manual intervention. This allows staff to use automatic priming functions without having to turn the dialyzer, improving workflow efficiency and freeing up time for other critical tasks.



Product specification

| MATERIALS | 14H | 18H | 20H | 24H |
|---|---|-------|-------|-------|
| Membrane | Polyethersulfone (PES) hollow fiber membrane | | | |
| Potting | Polyurethane | | | |
| Housing | Polypropylene | | | |
| Gaskets | Silicone | | | |
| Protection caps | Polyethylene | | | |
| Sterilization | Radiation sterilization | | | |
| Sterile barrier | PE-PA synthetic film | | | |
| | | | | |
| SPECIFICATIONS | | | | |
| UF-Coefficient (mL/(h*mmHg)) | 51 | 65 | 72 | 87 |
| KoA urea* | 1265 | 1771 | 2060 | 2778 |
| Blood Compartment volume (mL) | 78 | 101 | 110 | 134 |
| Minimum recommended priming volume (mL) | 500 | | | |
| Maximum TMP (mmHg) | 500 | | | |
| Storage conditions | Relative humidity < 80%, 0-40°C (32°F-104°F) | | | |
| Units per box | 24 | | | |
| Unit net weight (g) | 132±2 | 142±2 | 168±2 | 183±2 |

| CLEARANCES IN VITRO (mL/min) | 14H | 18H | 20H | 24H |
|------------------------------|-----|-----|-----|-----|
| HEMODIALYSIS MODE (HD) | | | | |
| Urea (60 Da) (QB-QD, mL/min) | | | | |
| 200/500 | 195 | 199 | 200 | 200 |
| 300/500 | 275 | 288 | 292 | 297 |
| 400/500 | 318 | 344 | 350 | 365 |
| Creatinine (113 Da) | | | | |
| 200/500 | 193 | 196 | 199 | 200 |
| 300/500 | 258 | 270 | 274 | 283 |
| 400/500 | 290 | 310 | 320 | 338 |
| Phosphate (142 Da) | | | | |
| 200/500 | 181 | 191 | 194 | 196 |
| 300/500 | 236 | 255 | 262 | 274 |
| 400/500 | 268 | 296 | 310 | 326 |
| Vitamin B12 (1.4 kDa) | | | | |
| 200/500 | 138 | 159 | 165 | 175 |
| 300/500 | 168 | 195 | 203 | 223 |
| 400/500 | 186 | 218 | 225 | 245 |

MEMBRANE

| Effective Membrane Area (m²) | 1,4 | 1,8 | 2 | 2,4 |
|------------------------------|--------|-----|---|-----|
| Fiber inner diameter (µm) | 200±20 | | | |
| Fiber wall thickness (µm) | 40±10 | | | |

* SIEVING COEFFICIENTS

| Vitamin B12 (1,4kDa) | 1 |
|----------------------------|---------|
| Inulin (5,2 kDa) | 0.9±10% |
| β2-microglobulin (11,8kDa) | ≥0.7 |
| Myoglobin (17 kDa) | ≥0.55 |
| Albumin (66,4 kDa) | ≤0.01 |

Reference Document: Version: ZOEY-TXQ-GT-PP-IFU-04_A01 2024.05.23

- UF-Coefficient: measured with bovine blood, Hct 32%, Pct 60g/L, 37 $^{\circ}\text{C}$
- KoA urea: calculated at QB=300 mL/min, QD=500mL/min, UF=0 mL/min

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^{*}According to ISO 8637-1: 2017

⁻ Clearances In Vitro: measured at UF=10mL/min