NorrDia HOLLOW FIBER HEMODIALYZER (High-Flux)

DESIGNED FOR
High-Flux Haemodialysis
(HFHD)

OTHER APPLICABLE THERAPIES
Haemofiltration (HF)
Haemodiafiltration (HDF)

MEMBRANE
POLYETHERSULFONE (PES)



High Permeability for Effective Treatment

NorrDia H dialyser series is designed for high permeability, removing small and large uremic toxins to support effective haemodialysis. With high clearance rates they enable the prescribed removal targets to be met within standard treatment times – critical for delivering high-quality dialysis care.

High Permeability with Minimal Albumin Loss

NorrDia H dialyser series is based on a membrane with well-defined and controlled pore size distribution, allowing removal of middle molecules while preserving essential proteins.

Maintaining blood albumin levels is important, as low albumin levels are associated with significantly higher mortality risks in dialysis patients¹. There is a low risk of a significant albumin loss during treatment with NorrDia H dialyser series.

Advanced Membrane Technology for Safe and Effective Treatment

NorrDia's membrane production allows controlled pore size distribution with a high overall porosity for optimal dialysis performance.

BPA-Free for Enhanced Patient Safety

NorrDia H dialyser series prioritises patient safety with a BPA-free polypropylene housing, reducing exposure to bisphenol A (BPA) — a substance classified by the European Commission as toxic to reproduction (Category 1B) and an endocrine disruptor of very high concern (SVHC)².

Optimised Flow Design to Reduce Clotting and Blood Loss

Leveraging advanced hydrodynamic research, NorrDia H dialyser series features an optimised blood inlet design that facilitates a homogeneous blood distribution in the dialyser header.

Efficient Priming for Time and Cost Savings

NorrDia H dialyser series features an optimised dialysate flow channel design, enabling top-down priming without the need for manual intervention. This allows staff to use automatic priming functions without having to turn the dialyser, improving workflow efficiency and freeing up time for other tasks.



Product specifications

MATERIALS

Membrane	Polyethersulfone (PES) hollow fibre membrane
Potting	Polyurethane
Housing	Polypropylene
Gaskets	Silicone
Protection caps	Polyethylene
Sterilisation	Radiation sterilisation
Sterile barrier	PE-PA synthetic film

SPECIFICATIONS	NORRDIA-	NORRDIA-	NORRDIA- 20H	NORRDIA- 22H	NORRDIA-
UF-Coefficient (mL/(h*mmHg))	53	68	75	83	90
KoA urea* (mL/min)	1190	1614	1832	1900	2269
Blood Compartment volume (mL)	78	101	110	121	134
Minimum recommended priming volume (mL)			500		
Maximum TMP (mmHg)			500		
Storage conditions		0-40°	C (32°F-	104° F)	
Units per box			24		
Unit net weight (g)	155	166	188	192	200

MEMBRANE	NORRDIA-	NORRDIA- 18H	NORRDIA- 20H	NORRDIA- 22H	NORRDIA- 24H
Effective Membrane Area (m²)	1,4	1,8	2,0	2,2	2,4
Fibre inner diameter (µm)			200±20		
Fibre wall thickness (µm)			40±10		

CLEARANCES IN VITRO (mL/min)

HAEMODIALYSIS MODE (HD)

Q_B/Q_D	

NORRDIA-	NORRDIA- 18H	NORRDIA- 20H	NORRDIA- 22H	NORRDIA- 24H
195	199	200	200	200
275	288	292	292	297
318	344	350	352	365
193	196	198	199	200
258	270	274	278	283
290	310	320	330	338
181	191	194	196	196
236	255	262	268	274
268	296	310	318	326
Vitamin B12 (1.4 kDa)				
138	159	165	169	175
168	195	203	211	223
186	218	225	233	245
	14H 195 275 318 193 258 290 181 236 268	14H 18H 195 199 275 288 318 344 193 196 258 270 290 310 181 191 236 255 268 296 138 159 168 195	14H 18H 20H 195 199 200 275 288 292 318 344 350 193 196 198 258 270 274 290 310 320 181 191 194 236 255 262 268 296 310 138 159 165 168 195 203	14H 18H 20H 22H 195 199 200 200 275 288 292 292 318 344 350 352 193 196 198 199 258 270 274 278 290 310 320 330 181 191 194 196 236 255 262 268 268 296 310 318 138 159 165 169 168 195 203 211

SIEVING COEFFICIENTS*

β2-microglobulin (11,8 kDa)	0.9±0.1
Myoglobin (17 kDa)	0.5±0.1
Albumin (66,4 kDa)	≤0.008

Reference Document Version: ZOEY-TXQ-Norrdia-GT-IFU-01_A01 2025.05.23 *According to ISO 8637-1: 2017

- UF-Coefficient: measured with bovine blood, Hct 32%, Pct 60g/L, 37°C
- KoA urea: calculated at $\rm Q_{\rm B}$ = 300 mL/min, $\rm Q_{\rm D}$ = 500 mL/min, UF = 0 mL/min
- Clearances In Vitro: measured at UF = 10 mL/min

- 1- Kalantar-Zadeh K, Ficociello LH, Bazzanella J, Mullon C, Anger MS. Slipping Through the Pores: Hypoalbuminemia and Albumin Loss During Hemodialysis. Int J Nephrol Renovasc Dis. 2021 Jan 20;14:11-21.
- 2- Commission Regulation (EU) 2024/3190 of 19 December 2024 on the use of bisphenol A (BPA) and other bisphenols and bisphenol derivatives with harmonised classification for specific hazardous properties in certain materials and articles intended to come into contact with food, amending Regulation (EU) No 10/2011 and repealing Regulation (EU) 2018/213



Suzhou ZOEY Medical Devices Co., Ltd.

2nd Floor, Building 18, Guanpu Road No.333, Guoxiang Street, Wuzhong Economic Development Zone, 215100 Suzhou, China





MedPath GmbH

Mies-van-der-Rohe-Strasse 8 80807 Munich Germany





Nikkiso Belgium BV

Industriepark 6 3300 Tienen Belgium

